

# Roller door fly screen installation instructions



Cassette, side guides and magnetic enclosure, if you have a double roller door then there will be 2 cassettes, one in place of the magnetic enclosure.



Two guides, base and top



Reveal clips

Magnetic enclosure



Screws for the magnetic enclosure



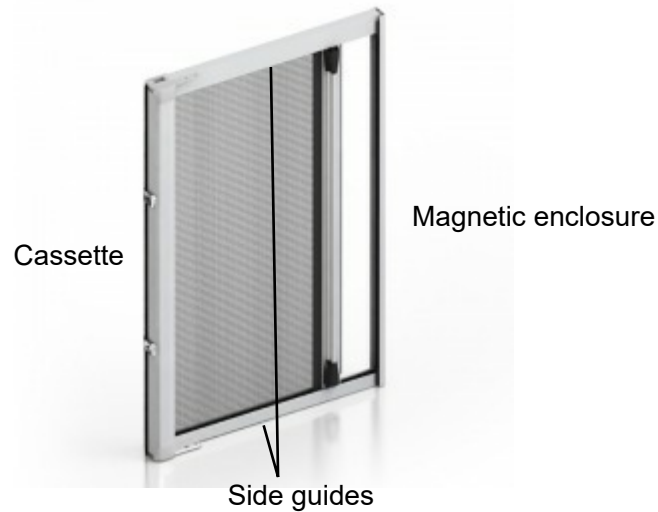
Screws for the cassette end caps



Screws for the magnetic enclosure holders



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1. Test the operation of the cassette by holding the body and pulling out the mesh. It should pull out freely and retract back into the cassette body, if it is stiff repeat the operation until running freely. The springs can be sluggish for a period of time when they have been stored after production, and it is nothing to be concerned about.

2. The first step is to install the magnetic enclosure to either the face of the door frame or in the reveal, depending on your choice of installation. Drill 5 holes through the rear or face of the magnetic enclosure and partly secure to the frame using the middle screw hole only, use the small screws for this.



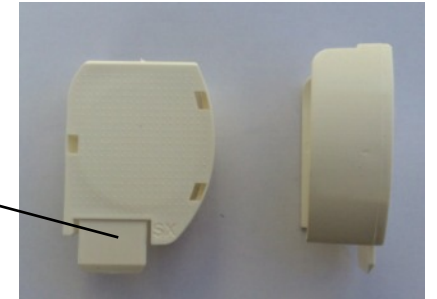
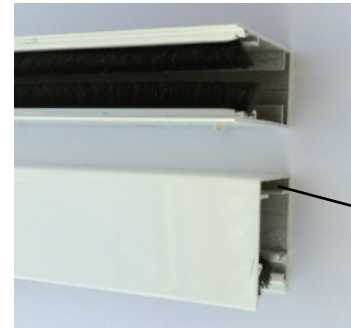
3. If face fitting the cassette drill 2 holes into the rear of the end caps, mark the position on the door frame and secure with the 2 silver screws.



4. Place the opposite end cap onto the body of the cassette and slide the unit into the top end cap. You will now be able to install the base and top guides.



5. Slide the guides onto the end caps ensuring that the arched lug goes into the narrow channel and not the main opening of the guide.



6. As the magnetic channel only has the centre screw installed you will be able to manoeuvre the channel to fit the side guides into position onto the holders, which are positioned to the front of the enclosure when installed.

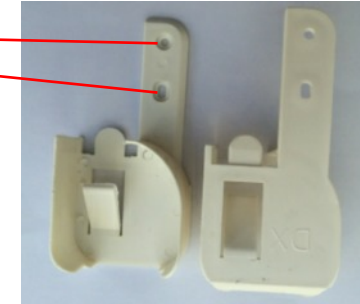
Once the guides are in position secure the holders with the black screws.



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7. To secure the cassette at the base you can either use the screw holes as shown here.

Or you can use silicone by gently pulling the cassette body away from the door frame at the base, applying a thick bead of silicone and then pushing back into position.



If you have double doors then you won't have the magnetic enclosure, so install one roller as described and the second roller should be secured with the top bracket only so the unit can be manoeuvred while the guides are installed. Once the guides are installed then you can secure the base of the cassettes.

If you are installing into the reveal secure the holding brackets into the wall and clip the cassettes into place.



## OPTIONAL CENTRE CATCH

If you have opted for the centre catch on your double roller fly screen door there will be two nylon catches with grub screws supplied. Simply slide the 2 catches into the side guides to the required position top and bottom using the supplied slider aid. Then secure the catches in place by tightening the screws with the supplied allen key.

You will need to ensure that the top and base catches are at the same position in the guides.



The shoot bolt is hidden behind the handle assembly and is operated by squeezing the centre handle buttons together to retract the bolt and releasing to engage the bolts into the holding catches.

There is a short video on our website at <https://www.premier-env.co.uk/product/roller-retractable-fly-screens-for-doors/>

